

Overview



1. History

1926 Started Sand Casting operation in Tokyo



1945 Moved to Gifu Prefecture (b/c WWII)
Started Die Casting operation



1953 Officially incorporated as the company



1961 Reorganized the company as the manufacturer specializing in Die Casting



89 years in operation

2. Outline

→ Head Office: 1-25, Kyomachi, Tajimi, Gifu

★ Business Domain:

Manufacturing aluminum Die Casting products for Auto parts & Other products

★ Employee #:

End of Dec, 2014

253

★ Sales:

5.4 Billion JPY

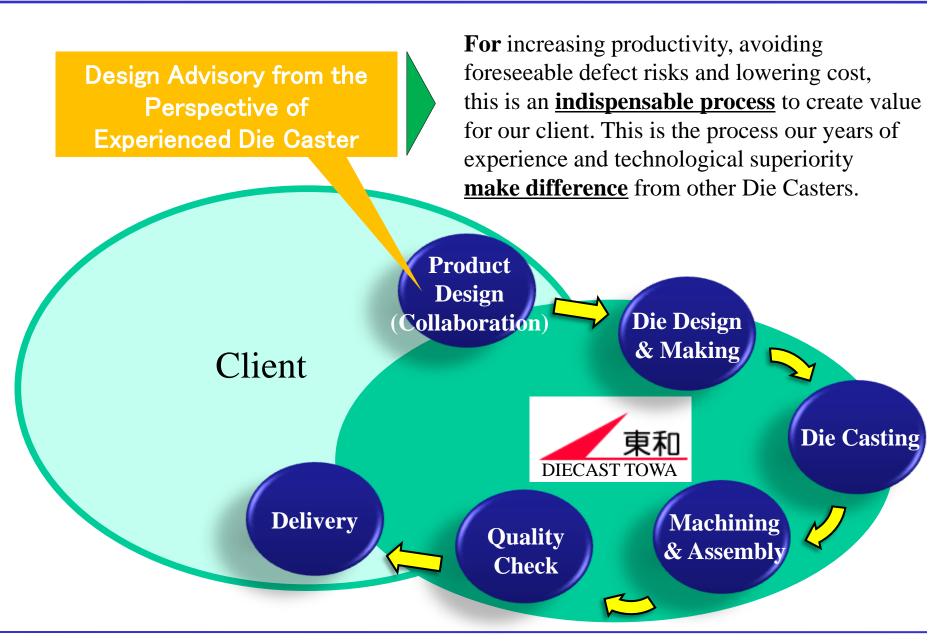
FY2013 (April, 2013 - Mar, 2014)

3. Major Clients

- ◆AISIN AW CO., LTD.
- **◆AISIN SEIKI CO., LTD.**
- ◆Mitsubishi Fuso Truck and Bus Corporation (Daimler Group)
- **◆**Detroit Diesel Corporation (Daimler G / USA)
- **◆Mitsubishi Heavy Industries, Ltd.**
- **♦** Wako Filter Technology Co., Ltd

Service & Operation





Products



Delivery Form Application	Casted	Casted & Machined	ASSY	Coated
Automatic Transmission	Linear Solenoid Clutch Piston	Clutch Piston		
Engina	Water Pump / Oil Pump	Oil Filter		
Engine	Fan Coupling	Rocker Cover	Thermostat	
Exterior		Step		Mirror Stay Bracket

Name & Appearance		Head Office(&Factory)	Kasahara Factory	Ena DC Factory 1 Ena DC		actory 2	Ena Processing Factory	
	$Land(m^{\!\!\!\!1})$	16,338	5,574	24,747(3 factories in 1 site)				
Floor(m²)		5,228	2,584	5,723	4,720		3,780	
E q u i p m e n t	◆Die Cast Machines				SUM	◆Machining Equipments*		
	1 250ton	-	1	2	1	4	Machining Center	7
	②330~375ton	6	3	3	3	15	Milling Machine	7
	3500~530ton	4	5	2	5	16	NC lathe	22
	4630~670ton	1	-	7	6	14	Multispindle Drill M	7
	TOTAL	11	9	14	15		CNC Tapping M	7
	TOTAL	49					Washing Apparatus	3
S		TOTAL	53					
Production Capacity*		150ton	100ton	300ton 250ton		-		
Production Shift		Day	Day	Day & Night	Day & Night		Day & Night	

 $^{^*}$ volume of aluminium usage per month

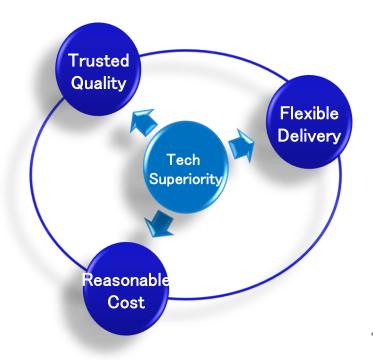
End of Sep 2014

Contribution to Clients



 Serving our clients with High Performance Die Casting Production well-backed by Technological Superiority

High Performance Die Casting



Trusted Quality

- ✓ **86 years** of No Serious Quality trouble
- ✓ Company-wide certification of ISO9001:2008
- ✓ Certification of ISO 14001 (Ena site)

Flexible Delivery

- ✓ Wide variety of clients and applications
 - Autos, Construction/Industrial Equipments
- ✓ Wide variety of product size
 - Small to Medium (length 600mm) size
- ✓ Flexible handling on order lot size
 - From 10 to 100,000 per month



- ✓ Economy of scale as a top ranked mass producer in small and medium size Die Casting products
- ✓ **Unique technologies** realize reasonable cost production (below)



- ✓ Design advisory as an experienced Die Caster
- ✓ Unmatched expertise on **4-cavity casting for pistons**
- ✓ Full automated production line in the true sense
 - from melting, until finishing with shot blast
- ✓ **Under 30sec Cycle Time** on 650t class DC Machines